

Date: Wednesday, 22/10/2008 4:01:31 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : BACK LEG ASSEMBLY
<b>Job Number</b> : 42830	
<b>Estimate Number</b> : 13323	
<b>P.O. Number</b> :	<b>Part Number</b> : D3782045
<b>This Issue</b> : 22/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3782 REVA
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 42152	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 29/10/2008 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.10.22</u>	
<b>Comment</b> : Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 Pick Packing Kit

2.0	D37721	Back Leg
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Back Leg  
 batch: 42240

JS 08/12/17 (X4)

3.0	D37871	Foot
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Foot  
 batch: 40982

JS 08/12/17 (X4)

4.0	D37641	Back Leg Fitting
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Back Leg Fitting  
 batch: 40970

JS 08/12/17 (X4)

5.0	D3773041	Headrest Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Headrest Assembly  
 batch: 42711

JS 08/12/17 (X4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 22/10/2008 4:01:32 PM  
User: Julie Dawson

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BACK LEG ASSEMBLY

Job Number: 42830

Part Number: D3782045

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D37861	Sleeve
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Sleeve

batch: 40981

SS 08/12/17 (x4)

7.0	AN515A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

batch: M108880 x3 M110153 x1

SS 08/12/17 (x4)

8.0	AN517A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

batch: M109059

SS 08/12/17 (x4)

9.0	AN45 15A	EYE BOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

EYE BOLT

batch: M109012

SS 08/12/17 (x4)

10.0	AN415A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

batch: M108868

SS 08/12/17 (x4)

11.0	AN960JD516	Washer
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Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Washer

batch: M109752

or (NAS1149D0568J)batch:

SS 08/12/17 (x4)

12.0	AN960JD416	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Washer

batch: M109249

or (NAS1149D0463J)batch:

SS 08/12/17 (x4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BACK LEG ASSEMBLY

Job Number: 42830

Part Number: D3782045

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21042L4

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

batch: 108145

SS 08/01/17 (X4)

14.0

MS21042L5

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

batch: M109297

SS 08/12/17 (A)

15.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

FF 08/12/18 (4)

16.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/12/18 (X4)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 256

SS 08/12/18 (A)

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/18 (A)

Job Completion



mf 08-12-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

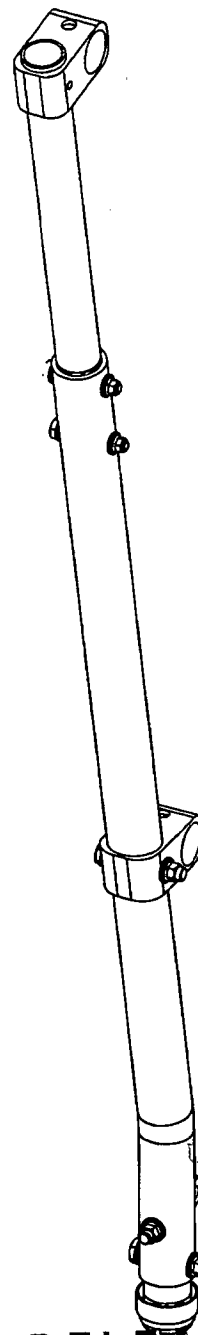
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM NO.	PART NUMBER
1	D3772-1
2	D3787-1
3	D3764-1
4	D3773-041
5	D3786-1
6	AN5-15A
7	AN5-17A
8	AN45-15A
9	AN4-15A
10	NAS1149D0568J
11	MS21042L4
12	MS21042L5
13	NAS1149D0463J

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS
- 4) UNITS: INCHES UNLESS OTHERWISE NOT
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.71 lbs



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42830

**RELEASED**  
08-06-10

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

**D3782**

REV. A

SHEET 4 OF 4

TITLE

**LEG ASSEMBLY**

SCALE

NTS

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